

CELANYL[®] A3 D10 BK 9005/R CELANYL®

General purpose grade, good flowability, improved flexibility.

Product information			
Resin Identification Part Marking Code Continuous Service Temperature	PA66-I >PA66-I< 115	°C	ISO 1043 ISO 11469 IEC 60216-1
Rheological properties	dry/cond.		
Viscosity number	140/*	cm³/g	ISO 307, 1628
Moulding shrinkage range, parallel Moulding shrinkage range, normal	1.4 - 1.8 1.4 - 1.8	% %	ISO 294-4, 2577 ISO 294-4, 2577
Typical mechanical properties	dry/cond.		
Tensile modulus	2450/2300	MPa	ISO 527-1/-2
Tensile stress at yield, 50mm/min	65/55 25/	MPa	ISO 527-1/-2
Tensile strain at break, 50mm/min Flexural modulus	25/- 1850/-	% MPa	ISO 527-1/-2 ISO 178
Charpy impact strength, 23°C	N/N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23°C	8/8	kJ/m²	ISO 179/1eA
Poisson's ratio	0.444/-		
Thermal properties	dry/cond.		
Melting temperature, 10°C/min	260/*	°C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	85/*	°C	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	185/*	°C	ISO 75-1/-2
Flammability	dry/cond.		
Burning Behav. at thickness h	HB/*	class	IEC 60695-11-10
Thickness tested	0.8/*	mm	IEC 60695-11-10
FMVSS Class	B 18.5	mm/min	ISO 3795 (FMVSS 302)
Burning rate, Thickness 1 mm	18.5	11111/11111	ISO 3795 (FMVSS 302)
Electrical properties	dry/cond.		
Comparative tracking index	600/-		IEC 60112
Physical/Other properties	dry/cond.		
Humidity absorption, 2mm	2.1/*	%	Sim. to ISO 62
Water absorption, 2mm	7.5/*	%	Sim. to ISO 62
Density	1090/-	kg/m³	ISO 1183
Injection			
Drying Recommended	yes		
Drying Temperature		°C	
Drying Time, Dehumidified Dryer Processing Moisture Content	2 - 4 ≤0.15		
Melt Temperature Optimum	<u>290</u>		
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Min. melt temperature	280	°C
Max. melt temperature	300	°C
Screw tangential speed	≤0.3	m/s
Mold Temperature Optimum	80	°C
Min. mould temperature	50	°C
Max. mould temperature	100	°C

Characteristics

Processing	Injection Moulding
Delivery form	Granules
Special characteristics	Heat stabilised or stable to heat, High Flow

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Page: 2 of 2